

Assembly & Operating Instructions

for

Temporary Suspended Platform System

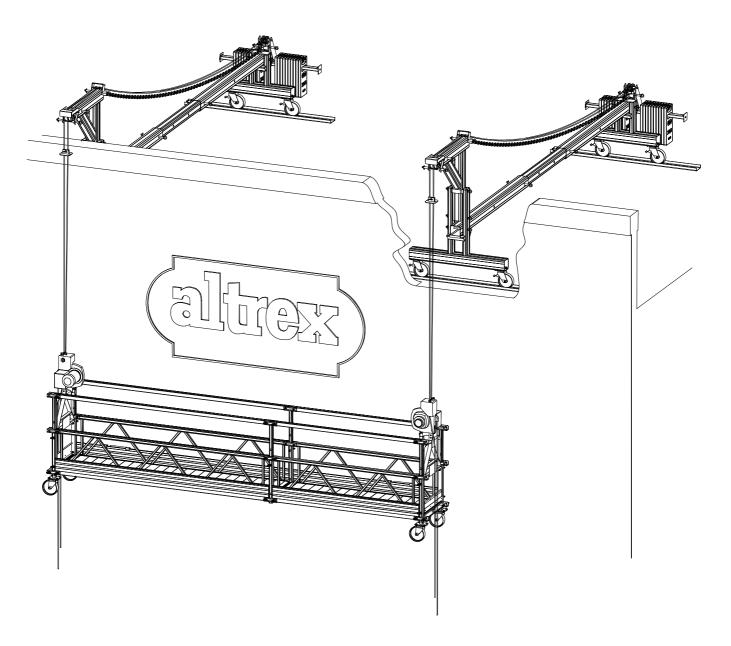
Model MHB



Conform to EN-1808 – March 1999 Machinery Directive 98/37 EC

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A trained person must always supervise the installation procedure.
Local safety regulations and codes must be understood and followed.

All persons operating this equipment must read and completely understand this manual.

Any operation in violation of these instructions is at the operator's own risk.

Keep this manual with the equipment at all times!

This document will supersede previous versions.

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All dimensions and data are indicative only. Specifications are subject to alteration without notice.

The user must ensure that the equipment complies with local rules and regulations.

Preface

This document is meant for owners, assemblers and users of the Altrex Modular Suspended Platform System.

It should yield safe use of the Modular Suspended Platform System, as a complete installation, consisting of roof-suspensions, hoists, stirrups and modular platforms. Base for this manual is the European Standard EN 1808 and Altrex own interpretation of safe use in practice.

This document contains general information, assembly instructions and user's manuals of Altrex MHB suspended platform equipment. This document will be provided by your Altrex distibutor and must be available to his customers.

Contact your distributor when more manuals are required.

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IX CHECKLIST TEMPORARY SUSPENDED PLATFORM SYSTEMS (MHB)

DEFINITIONS

• Suspended platform:

the workplatform as an element of a temporary suspended platform system

• Temporary suspended platform system (TSP):

system of workplatform, hoists, central control box, cables and roofsuspension that can be built from knock-down elements to provide temporary access to a building facade.

Hoist:

electrical device that is capable of climbing or descending a steel wire rope, while carrying a load, like e.g. a work platform

Central control box (CCB):

controlpanel from which the hoists can be operated

Roof suspension:

A construction meant for the suspension of a workplatform, mounted at roof level

Roofbeam:

specific type of roof suspension, basicly a long beam with one outrigging end placed on two support stands

• Suspension rope:

steel cable, mounted on the roof suspension, on which the hoist climbs or descends

Stirrup:

construction to provide a suitable connection between a work platform and a specific type of hoist

End-stirrup

Stirrup that is located at the very end of a workplatform, also functioning as an end-guardrail

Walkthrough-stirrup

Stirrup that is located at a certain distance from the outer end of a platform bywhich a cantilevered section of platform occurs.

• Work Load Limit:

(= WLL) Nominal capacity of a hoist. The loadcapacity of the workplatform is also based upon the WLL of a hoist, just like the capacity and required counterweight of a roofbeam.

• Load capacity and configuration table:

List of allowed platformlengths that, in combination with hoistcapacity and type of stirrup, yields a maximum loadability.

• Securable quickpin

Main device to connect the knock-down elements of the suspended platform equipment

II SAFETY GUIDELINES TO PREVENT ACCIDENTS

II.1 General

DANGER! Don't save on safety, do not mix and match!

WARNING! Do not integrate other than original MHB platform components!

CAUTION! Remember safety is the responsibility of both ... you and the operator!

Severe injury or death can result from improper assembly or use of the TEMPORARY SUSPENDED PLATFORM SYSTEM (MHB).

All suspended platform systems must be assembled as detailed in chapter III.5 "load capacity and configuration tables".

II.1.1 Description

- The temporary suspended platform system is designed according to the European Standard EN1808 and is in accordance with the demands of machine instructions and conform CE.
- The installation includes the suspended platform, stirrups, the electro mechanical hoists and its' safety devices and roof beams.
- The installation is applied in construction, inspection and maintenance of façades, chimneys, towers, etc.
- The installation may not be used for activities in silos, unless a number of conditions are met.
 Please contact your supplier for further details.
- For technical specifications of the installation see next pages.
- The installation is not meant to be used as an elevator for persons or goods.

II.1.2 General use

- The hoists are operated with the central control box on the MHB platform.
- The power supply cable must have a strain relief.
- The hoists can be operated in the following ways:

- UP / DOWN Hoists rise / descend at the same time

- Choice switch LEFT / RIGHT In the position LEFT or RIGHT, only one hoist at a time will be operated

when using the UP / DOWN switch. A possible platform slope may be

corrected that way.

The electrical diagram is pictured on the inside of the lid of the central control box.

The MHB may only rise and descend vertically. The MHB must be kept in a horizontal position while rising, descending and in operational position. See section V for operating of the hoists.

- In case of emergency the main power supply can be interrupted with the EMERGENCY OFF button.
- A power point is available coming from the central control box for the use of electrical hand tools. Only grounded or double insulated electrical equipment may be used.
- Be aware that these safety guidelines are not all inclusive. Proper training for all individuals that assemble, reassemble, dismantle or use this equipment is mandatory.
- The platform shall be assembled and used only by trained and fit persons of at least 18 years old.
- The platform is intended for horizontal position of the deck. Limit switches activated by an eventual inclination of more than 14° in any direction will secure safe operation.

II.1.3 Conditions of use

- Only authorized, trained and physically fit persons may assemble and operate this equipment.
- Physical, environmental and operating conditions for the equipment:

- Temperature range between -20℃ and +55℃

- Humidity range between 30% and 95%

- Altitude above sea level up to 1200 meter

- Contaminants degree of protection IP 54

- Wind speed wind force not exceeding 6 Beaufort (13.8 m/s)

- An earth leakage circuit breaker (ELCB) of 30 mA and an automatic fuse of sufficient amperage (type C) must be
 used at the power source.
- All electrical equipment should be grounded or double insulated and executed according the concerning regulations

II.1.4 Manual

- Use only the complete document "Altrex Assembly & Operating Instructions for Temporary Suspended Platform System, Model MHB".
- Marked and only complete copies of the "Altrex Assembly & Operating Instructions for Temporary Suspended Platform System, Model MHB" are on request available at the supplier of your suspended platform system.
- Do not make incomplete copies of this manual by yourself.
- This document is restricted to the temporary suspended platform system manufactured by Altrex.
- Act according to this document.
- This document is to be kept with on the temporary suspended platform system.
- Additional copies of (warning) labels are available should the original labeling become damaged, obscured or removed. Contact your supplier.

II.2 Use

II.2.1 Do

- Before using the equipment, the operator(s) must:
 - read and fully understand the contents of this manual; (serious injuries to personnel may result if the instructions are not followed)
 - carry out a check and make sure that the equipment is safe and in perfect working condition; (When? After installation, daily and after every emergency-stop)
 - check the suspended platform system to ensure stability at all times;
 - check for obstructions along the travelpath of the platform;
 - make sure an area is available to allow personnel to get on and off the platform safely;
 - make sure the area around and below the platform system is closed or safe for passers-by. (E.g. barriers, roof protected walkways, etc.)
 - check all connections, hoists, roofbeams and counterweight
 - examine the installation according to the checklist, see section IX.
- Use gloves to avoid injuries while assembling or dismantling the suspended platform system.
- Only use original suspended platform system components of Altrex.
- Inspect components of the suspended platform system when received. Do not assemble or use a suspended platform system unless all components are present and fitted.
- Be sure to place quick-pins according to the assembly-instructions. Be sure that each quick-pin is locked.
- Use only hardware furnished by the hoist manufacturer.
- Guard rails must be used, extended to the proper height at all times.
- Keep platform deck free from debris (especially oil or grease, which can cause a slipping hazard) and keep the platform leveled at all times.
- Failures in the installation, especially in hoists, slack rope devices or wire ropes, should be reported to the responsible person immediately.
- In case of emergency one should always be able to contact someone on the ground (e.g. by mobile phone).
- The installation should be operated by 2 persons at least.
- Accessing and leaving the MHB is allowed on the ground only.
- Tools should be secured from falling.
- Consult the manual of the hoists in case of any faillure in its' functioning.

II.2.2 Do not



DANGER – metal conducts electricity. Do not ever use metal platforms near any electrical current. Contact the local electrical utility for recommendations.



Do not use the equipment as described in this manual for operation in silo's, shafts and underground access. Special precautions are required for these specific applications.



Do not weld anything to the component parts of this equipment.



Do not assemble or use platform unless all components are present and in use.



Do not use the platform if it is exposed to excessive heat (as in the case of a fire). Remove platform from service. (Structural strength may be affected)



Do not use acids or other corrosive substances that can seriously affect the strength of aluminum. Should such substances come in contact with this platform, they must be immediately cleaned from the equipment by flushing with water and neutralizing as quickly as possible. Remove all platform sections suspected or subjected to corrosive attack from service.



Do not modify this platform in any way! This platform has been designed, engineered, manufactured and tested to exacting standards.



Do not apply impact loads to platform (dropping anything on the deck of the platform).



Do not overload or extend platform's total length or loading beyond loading and configuration tables, see section III.

II.2.3 Terminating use

In the following circumstances the installation should be put out of order and into parking mode immediately:

- generally whenever one of the conditions of use are not met
- if any of the system components do not operate properly or if any other circumstances may jeopardise safety call your supervisor for assistance.
- wind force exceeding 6 Beaufort (13.8 m/s)
- approaching storm
- at the end of each working day

Parking mode = lower the MHB onto the ground.

- Lower the MHB onto the ground.
- When leaving the MHB, the power supply cable should be removed from the main power supply source.
- Make sure that the installation is safe against unauthorised persons.

II.2.4 Relocating

- · Lower the MHB onto the ground
- Eject wire ropes from the hoist
- Move the MHB to the wanted position
- Move roofsuspensions to the corresponding new position. See section VI for relocating roofsuspensions.
- Once it is certain that roofsuspensions:
 - are in the right location,
 - have the same suspensionrope distance as the distance between the hoists,
 - have been installed properly,
 - have enough counterweight installed,
 - have their brakes applied,
 - have endstop limiters attached to the suspensionropes,

the suspensionropes can be re-entered into the hoists, and the ropetensioning ballast weights can be mounted onto the suspensionropes, at a height of approximately 20cm above the ground.

III. TEMPORARY SUSPENDED PLATFORM SYSTEM "MODEL MHB"

III.1. General

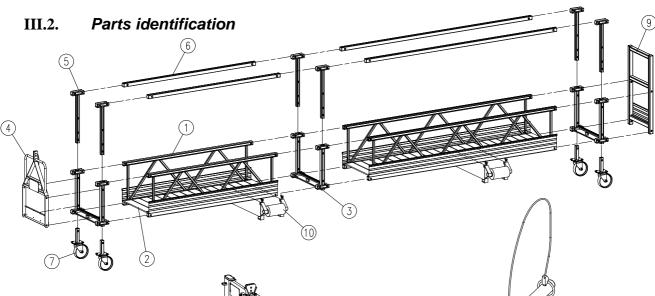
III.1.1. Description

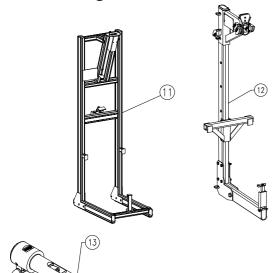
The Altrex MHB platform is a workplatform composed of single elements to create a temporary workarea, that can be suspended and lifted by hoists.

III.1.2. use

The Altrex MHB workplatform is meant to be used for "medium duty" jobs (<300kg/m²) such as finishing, building, inspection and maintenance on facades and ceilings of buildings, bridges and other structures.

Only the configurations indicated at the "Load capacity and configuration tables" in chapter III.5 may be used.





Pos.	Description	Part no.	Weight (kg)	
1	Sideframe 0,5m	421005	3,1	
	Sideframe 1m	421001	6,3	
	Sideframe 2m	421002	9,9	
	Sideframe 3m	421003	17,1	
2	Aluminum deck 0,5m	422205 / 422905*	2,5 / 3,0*	
	Aluminum deck 1m	422501 / 422910*	5,4 / 6,3*	
	Aluminum deck 2m	422502 / 422920*	10,7 / 11,9*	
	Aluminum deck 3m	422503 / 422930*	14,5 / 17,9*	
3	U-frame	421501	4,9	
4	End-stirrup	423020	13,6	
5	Guardrail post	421513	0,9	
6	Guardrail 0,5m	422005	0,5	
	Guardrail 1m	422001	0,8	
	Guardrail 2m	422002	1,6	
	Guardrail 3m	422003	2,3	
7	Castor wheel	423010	3,5	
8	Quickpin	424001	0,3	
9	End-guardrail	423072	3,5	
10	Wall roller	423030	5,0	
11	Walk-through-stirrup	423019	50	
12	Walk-through-stirrup CE	423027	25	
13	Quickpin pro	424031	0,4	

^{*=} For using at 2 sides.

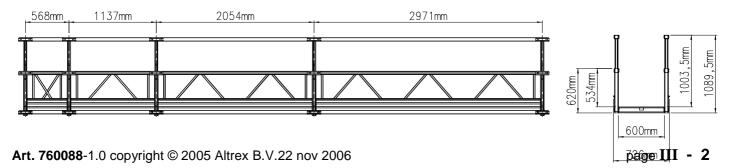
III.3. Required components, parts list and partweight for standard platform system MHB

9)1	32	33	0*)2 0*	33	01	13	01	32	33	10	30	20	72	19 27)1 31
Part no	421001	421002	421003	422501 422910*	422502 422920*	422503 422930*	421501	421513	422001	422002	422003	423010	423030	423020	423072	423019 423027	424001 424031
<u> </u>	7	7	7	1 4	7 4	1 4	7		7	7	7	7	7	7	7	7 7	7 7
Weight/ unit (kg)	6,3	6'6	17,1	5,4	10,7	14,5	5	8′0	8′0	1,6	2,3	3,5	2	13,6	3,5	50	6,0
Description	Sideframe 1m	Sideframe 2m	Sideframe 3m	Aluminum deck 1m	Aluminum deck 2m	Aluminum deck 3m	U-frame excl. Guard rail post	Guard rail post	Guard rail 1m	Guard rail 2m	Guard rail 3m	Castor wheel	Wall roller	End-stirrup	End guard rail	Walk-through-stirrup	Quick-pin
length (m)																	
1m	2			1			2	4	2			4	2	2	2	1/-	20
2m		2			1		2	4		2		4	2	2	2	1/2	20
3m			2			1	2	4			2	4	2	2	2	2	20
4m		4			2		3	6		4		4	2	2	2	2	34
5m		2	2		1	1	3	6		2	2	4	2	2	2	2	34
6m			4			2	3	6			4	4	2	2	2	2	34
7m		4	2		2	1	4	8		4	2	4	2	2	2	2	48
8m		2	4		1	2	4	8		2	4	4	2	2	2	2	48
9m			6			3	4	8			6	4	2	2	2	2	48
10m		4	4		2	2	5	10		4	4	4	2	2	2	2	62
11m		2	6		1	3	5	10		2	6	4	2	2	2	2	62
12m			8			4	5	10			8	4	2	2	2	2	62
13m		4	6		2	3	6	12		4	6	4	2	-	2	2	76
14m		2	8		1	4	6	12		2	8	4	2	-	2	2	76
15m			10			5	6	12			10	4	2	-	2	2	76
16m		4	8		2	4	7	14		4	8	4	2	-	2	2	90
17m		2	10		1	5	7	14		2	10	4	2	-	2	2	90
18m			12			6	7	14			12	4	2	-	2	2	90

^{*=} For using at 2 sides.

NOTE: The here given parts lists are generating the least number of required parts. Other configurations are allowed aswel, e.g. a 6m MHB platform built with 2 x 3m sideframes can also be composed of 3 x 2m sideframes, which also generates a 6m MHB platform.

III.4. Dimensions



III.5. Load capacity and configuration tables

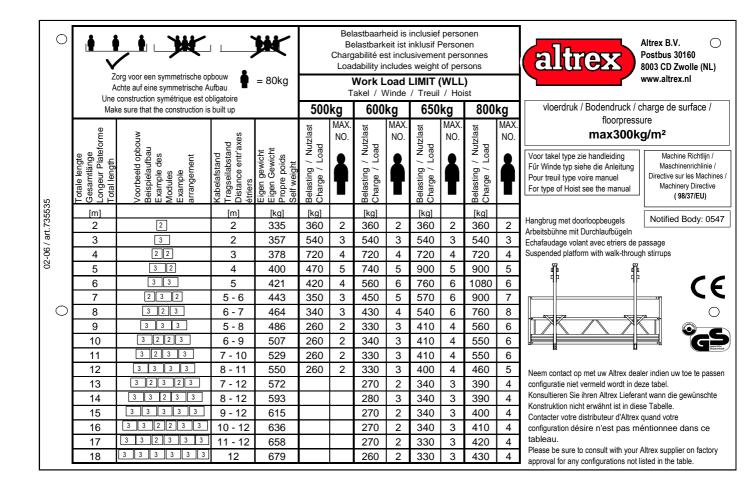
III.5.1. Standard temporary platform system model MHB with "END-STIRRUPS"

The column 500 kg is valid for the Titan 503
The column 600 kg is valid for the Titam 653
The column 650 kg is valid for the Astro E86-CTO
The column 800 kg is valid for the Astro E89-CTO

		n symmetrische opbouw e symmetrische Aufbau	= 80kg		E Char	elastbark gabilité e adability ir	eit ist i st inclu icludes	inclusief p inklusif Pe isivement s weight c	ersone perso f perso	n nnes		Altrex B.V. Postbus 30160 8003 CD Zwolle (NL) www.altrex.nl
	Une construc	at the construction is built up		500		Takel / V 600		/ Treuil /		t 800l	Κα	vloerdruk / Bodendruck / charge de surface /
	forme	wnoog n	- -	Nutzlast oad	MAX. NO.	Nutzlast oad	MAX. NO.	Nutzlast oad	MAX. NO.	Nutzlast oad	MAX. NO.	floorpressure max300kg/m² Voor takel type zie handleiding Machine Richtliin /
art 735570	Totale lengte Gesamtlänge Longeur Plateforme Total length	Voorbeeld opbouw Beispielaufbau Example des Modules Example arrangement	Eigen gewicht Eigen Gewicht Propre poids Self weight	٧	i	Belasting / N Charge / Loa	•	Belasting / N Charge / Loa	•	Belasting / N Charge / Loa	i	Voor takel type zie handleiding Für Winde typ siehe die Anleitung Pour treuil type voire manuel For type of Hoist see the manual Machine Richtlijn / Maschinenrichlinie / Directive sur les Machines / Machinery Directive (98/37/EU)
rt 7,	[m]		[kg]	[kg]		[kg]		[kg]		[kg]		Hangbrug met eindbeugels Notified Body: 0547
	_	2	251	360	2	360	2	360	2	360	2	Arbeitsbüne mit Endbügeln
03-06	3	3	270	540	3	540	3	540	3	540	3	Echafaudage volant avec etriers de
8		2 2	291	720	4	720	4	720	4	720	4	suspension
	5	3 2	311	560	5	900	5	900	5	900	5	Suspended platform with end-stirrups
	6 7	3 3 2	330 351	480 440	5 5	640 570	6	920 720	6 7	1080 1260	6 7	\tau \
	8	3 2 3	371	410	4	530	6	650	7	930	8	
	9	3 3 3	390	390	4	490	5	610	7	700	8	
	10	3 2 2 3	411	370	4	470	5	560	6	560	6	
	11	3 2 3 3	431	350	3	450	5	460	5	460	5	proposition Science and Scienc
	12	3 3 3 3	451	340	3	390	4	390	4	390	4	Neem contact op met uw Altrex dealer indien uw toe te
	-		-	-	-	-	-	-	-	-	-	passen configuratie niet vermeld wordt in deze tabel.
	-		-	-	-	-	-	-	-	-	-	Konsultieren Sie ihren Altrex Lieferant wann die gewünschte
	-		-	-	-	ı	-	-	-	-	-	Konstruktion nicht erwähnt ist in diese Tabelle.
	-		-	-	-	•	-	-	-	-	-	Contacter votre distributeur dÄltrex quand votre configuration désire n"est pas méntionnee dans ce tableau.
	-		-	-	-	-	-	-	-	-	-	Please be sure to consult with your Altrex supplier on factory
	-		-	-	-	-	-	-	-	-	-	approval for any configurations not listed in the table.

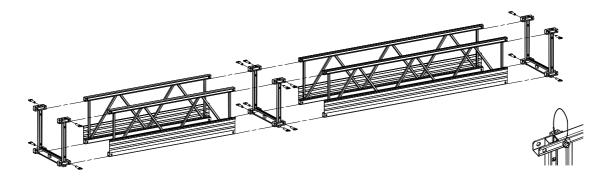
III.5.2. Standard temporary platform system MHB with "WALK-THROUGH-STIRRUP"

The column 500 kg is valid for the Titan 503 The column 600 kg is valid for the Titam 653 The column 650 kg is valid for the Astro E86-CTO The column 800 kg is valid for the Astro E89-CTO

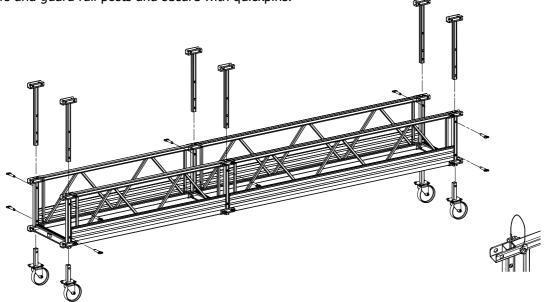


III.6. Assembly

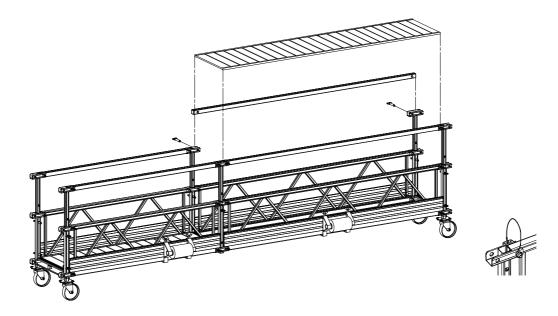
1. Fit the side frames into the U-frames with quickpins. Repeat until the desired platform length is reached.



2. Mount casters and guard rail posts and secure with quickpins.



3. Place decks between side frames (non-slip surface facing up). Snap into place behind spring loaded retaining leverarms. Fit guardrails into guardrailposts and secure with quickpins. Mount wallrollers, if used.



IV. STIRRUPS

IV.1. General

A stirrup provides a safe means to mount a hoist onto a work platform.

A stirrup is suitable for (a) certain type(s) and brand(s) of hoist(s).

A stirrup is meant for a certain maximum Work Load Limit (WLL) that belongs to a certain type of hoist.

IV.2. Types of stirrups

Basicly two types of stirrups can be distinguished: end-stirrups and walk-through-stirrups.

End-stirrups are located at the very end of a certain length of workplatform.

Walk-through-stirrups are located at a certain distance from the end of a platform, which generates a cantilevered section of workplatform. See "Load capacity and configuration tables" that apply for the considered workplatform, to establish the admissable positions of a stirrup.

IV.3. End stirrups

IV.3.1. Endstirrup for ASTRO 600KG, ASTRO 800KG, TITAN 500KG and TITAN 650KG

DESCRIPTION AND USE

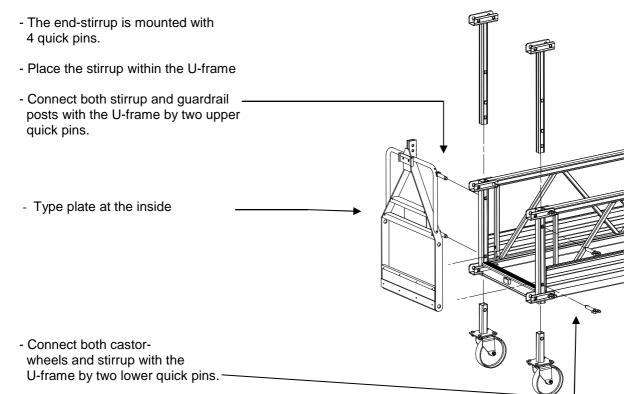
The end-stirrup is used on an outer end of a work platform. No separate end guardrail is needed, where there is an end-stirrup. A readable text plate should be present on every end-stirrup, displaying the load and configuration table, similar as the one shown in section III.

Only use a hoist that the stirrup has been designed for concerning Work Load Limit (WLL) and dimensions as well.

MOUNTING THE STIRRUP

The stirrup is to be mounted in the following way: The type plate must be on the inside. (See drawing) Note that the stirrup has to be aligned with the rigging point above!

- The end stirrup is mounted in the U-frame on the outer end of the platform section



MOUNTING THE HOIST
 See section V, Attach the hoist to the stirrup", for a description of the mounting of the hoist to the stirrup.

IV.4. Walk-through stirrups

IV.4.1. Walk-through stirrup for ASTRO 600KG and ASTRO 800KG

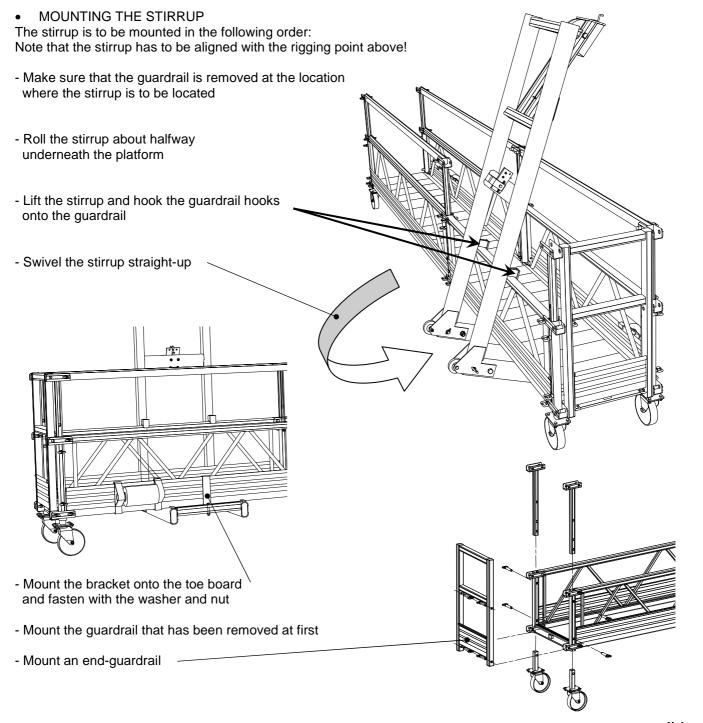
DESCRIPTION AND USE

This walk-through stirrup consists of two vertical and two horizontal aluminium beams, connected by cross bars. The stirrup is used on a straight section of MHB work platform when the desired workspace is wider than the maximum distance of hoists that is possible. Walk-through-stirrups are also applied if L-shaped platforms with corner sections are used (see section VII).

A separate end guardrail is needed.

On the walkthrough stirrup, a text plate should be present, displaying the load and configuration table, similar as the one shown in section III.

Only use a hoist that the stirrup has been designed for concerning Work Load Limit (WLL) and dimensions as well.



MOUNTING THE HOIST

See section V.1, "Attach the ASTRO hoist to the stirrup", for a description of the mounting of the hoist to the stirrup.

IV.4.2. Walk-through-stirrup for TITAN 500KG, TITAN 650KG, ASTRO 600KG and ASTRO 800KG.

DESCRIPTION AND USE

This walk-through-stirrup consists of a vertical and horizontal aluminium beam that can hinge for transportation, and can be fixed for use. The height on which the hoist is connected to the vertical beam can be adjusted. The stirrup is used on a straight section of MHB work platform when the desired workspace is wider than the maximum distance of hoists that is possible. Walk-through-stirrups are also applied if L-shaped platforms with corner sections are used (see section VII).

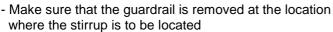
A separate end guardrail is needed.

On the walkthrough stirrup, a text plate should be present, displaying the load and configuration table, similar as the one shown in section III.

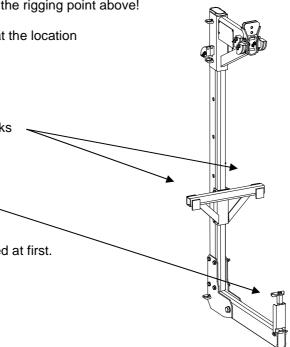
Only use a hoist that the stirrup has been designed for concerning Work Load Limit (WLL) and dimensions as well.

MOUNTING THE STIRRUP

The mounting of the stirrup is the same as described on page IV-2 The stirrup is to be mounted in the following order: Note that the stirrup has to be aligned with the rigging point above!



- Shove the stirrup about halfway underneath the platform
- Lift the stirrup and hook the guardrail hooks onto the guardrail
- Swivel the stirrup straight-up
- Mount the bracket onto the toe board and fasten with the washer and nut.
- Mount the guardrail that has been removed at first.
- Mount an end-guardrail.



• MOUNTING THE HOIST
See section V, Attach the hoist to the stirrup", for a description of the mounting of the hoist to the stirrup

VI. ROOF SUSPENSIONS

VI.1. General

VI.1.1. Description of ROOFBEAMS

ROOFBEAMS

- A roofbeam is a roof suspension construction meant for the suspension of modular platforms.
- Roofbeams are designed and classified for a certain Work Load Limit (WLL).
- Roofbeams are used on flat roofs.
- The roofbeam construction consists of retractable main tubes (front, middle and rear section), mobile front and rear support stands, a shock absorber, counter weights. It is assembled with securable quickpins.
- Suspension- and safetyropes can be attached to the roofbeam. Only ropes, suitable for the used hoist shall be used. See section V for requirements for ropes.

VI.1.2. Use of ROOFBEAMS

- Before assembling the installation, check the load bearing capacity of the roof construction of the building to work
 on. During normal operation, the roof beam's front support stand carries a maximum load of 1150kg and the rear
 supports a maximum of 700kg.
 - To support the load by the roof, it might be necessary to use suitable underlayment for load distribution.
 - Under extreme conditions these values are higher; the load on the front support stand can be up to **3.000kg** Note that the roof must be able to resist the load generated in an extreme case!
- For adaptation to local situations, the distance between support stands can be adjusted to three different lengths, while, the outreach of the front part can be adjusted to three different lengths for the 400/600 models and two different lengths for the 800kg models.
- The front and rear support stands must always be positioned at the same height.
- The roofbeam loadcapacity and the required number of counter weights can be found on the load and configuration tables, see chapter VI.1.3 or on the type plate of the roofbeam.

VI.1.3. Load capacity and configuration tables

DETERMINE THE REQUIRED NUMBER OF COUNTERWEIGHT AS FOLLOWS:

• Determine the type of roofbeam that is going to be installed, either:

ROOFBEAM 400 - 600 LOW / HIGH or ROOFBEAM 600 - 800 LOW / HIGH

• Determine the length of required outreach B

for ROOFBEAM 400 - 600 LOW / HIGH, either

standard

0,9m / 1,2m or

with extended frontbeam

1,6m / 1,9m / 2,2m (depending on WLL of applied hoist)

for ROOFBEAM 600 - 800 LOW / HIGH

standard

0,9m / 1,2m

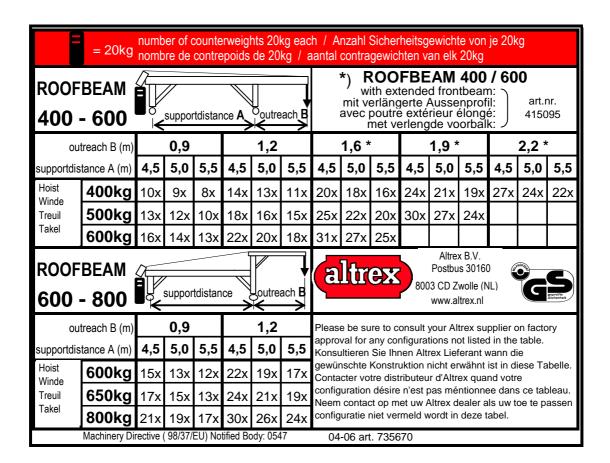
Determine the supportdistance A that is required

for all types of ROOFBEAMS: standard → 4,5m / 5,0m / 5,5m

- Now find the hoistcapacity (WLL) of the hoist that will be applied
- On the junction of supportdistance A and hoistcapacity, the required number of counterweights is found.

EXAMPLE:

A ROOFBEAM 400 - 600 HIGH is installed, with an **outreach B** of 1,2m and a **supportdistance A** of 5,0m. The applied hoist has a WLL of 600kg. From the table below it can be seen that 20 weights are required.

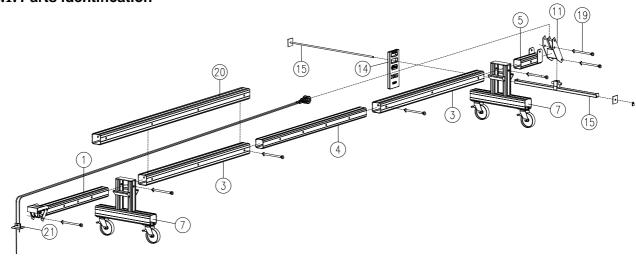


Each Altrex counterweight (article.no. 414270) weighs 20kg.

Make sure that enough Altrex counterweights are installed, in order to provide the required safetyfactor! Secure the counterweights on the bracket with the lock, to prevent the weights from being removed by unauthorised persons.

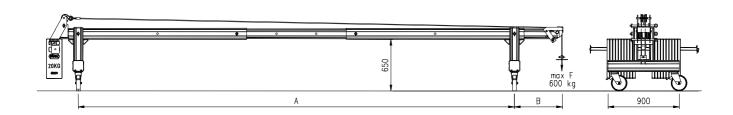
VI.2. Roof beam ADB 400/600 low

VI.2.1. Parts identification

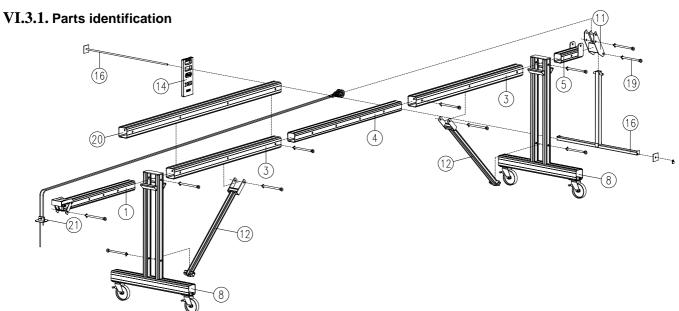


POS	description	partnr.	number	weight in kg
1	front beam 400/600	415050	1	14
3	outer beam *	415090	2/1*	18
4	inner beam	415100	1	15,5
5	shock absorber adaptor	415130	1	4
7	support stand 900 low	415140	2	18
11	shock absorber arm	415210	1	3
14	counterweight ALTREX	415270	See table	20
15	counterweight bracket short incl. security	415276	1	5
19	quickpin long	415320	8	0,5
20	extended outer beam *	415095	1 *	25,9
Total	weight (excl.counterweight)			118 kg

VI.2.2. Dimensions

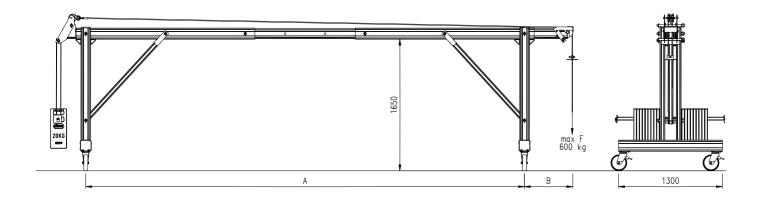


VI.3. Roof beam ADB 400/600 high

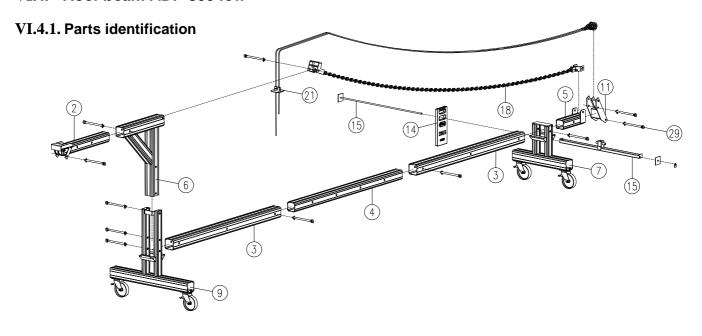


os	description	partno.	number	weight in kg
1	front beam 400/600	415050	1	14
3	outer beam *	415090	2/1*	18
4	inner beam	415100	1	15,5
5	shock absorber adaptor	415130	1	4
8	support stand 1300 high	415160	2	30
12	Brace	415180	2	4
11	shock absorber arm	415210	1	3
14	counterweight ALTREX	415270	See table	20
16	counterweight bracket long incl. security	415281	1	7
19	quickpin long	415320	12	0,5
20	extended outer beam *	415095	1 *	25,9
otal	weight (excl. counterweight)			154 kg

VI.3.2. Dimensions

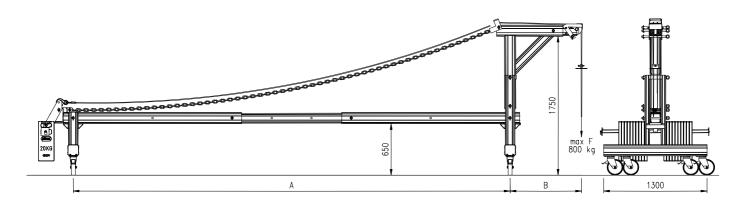


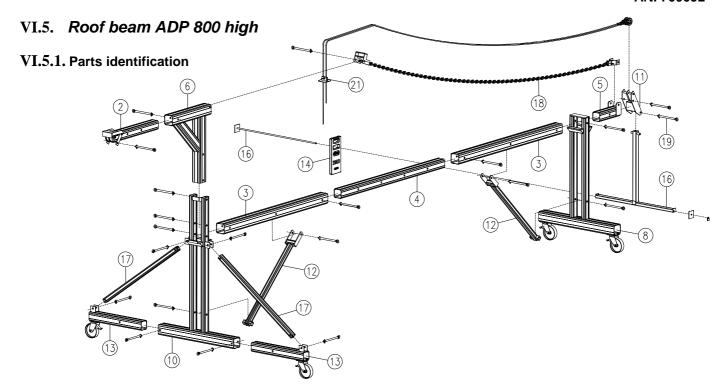
VI.4. Roof beam ADP 800 low



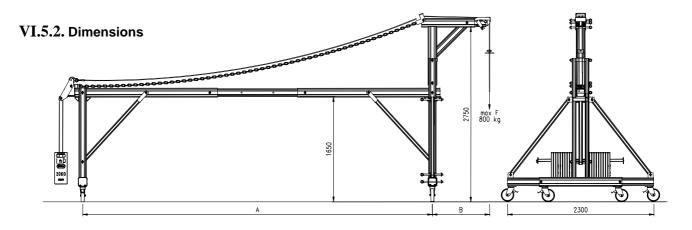
	ALUMINIUM ROOF BEAM TYPE 8	300 FOR HOIST V	VORK LOAD LIMIT M	AX. 800 KG
POS	description	part no.	number	weight in kg
2	front beam 800	415070	1	12,8
3	outer beam	415090	2	18
4	inner beam	415100	1	15,5
6	stanchion 800	415110	1	18
5	shock absorber adaptor	415130	1	4
7	support stand 900 low	415140	1	18
9	front support stand 1300 low	415150	1	23
11	shock absorber arm	415210	1	3
14	counterweight ALTREX	415270	See table	20
15	counterweight bracket long incl. security	415281	1	7
18	chain tensioner complete	415256	1	16
19	quickpin long	415320	12	0,5
Total	weight (excl counterweight)		157 kg	

VI.4.2. Dimensions





	ALUMINIUM ROOF BEAM TYPE 800 FOR HOIST WORK LOAD LIMIT MAX. 800 KG									
POS	description	part no.	number	weight in kg						
2	front beam 800	415070	1	12,8						
3	outer beam	415090	2	18						
4	inner beam	415100	1	15,5						
5	shock absorber adaptor	415130	1	4						
6	stanchion 800	415110	1	18						
8	support stand 1300 high	415160	1	30						
10	front support stand 2300	415170	1	31						
11	shock absorber arm	415210	1	3						
12	brace	415180	2	4						
13	extension front support stand	415190	2	8						
14	counterweight ALTREX	415270	See table	20						
16	counterweight bracket long incl. security	415281	1	7						
17	brace front support stand	415230	2	3,2						
18	chain tensioner complete	415256	1	16						
19	quickpin long	415320	22	0,5						
Total weight (excl. counterweight) 215 kg										



VI.6. Safe working, Assembly and Use

VI.6.1. Safe working on roofs

If the roof on which a roof suspension is to be assembled offers safety by means of a parapet or a permanent guardrail of at least 1m in height, no fall arrest equipment has to be used. NOTE: This applies for flat roofs only.

If work has to be done within 4m from the edge of a roof that offers **no** safety by means of a parapet or guardrail of sufficient height, the following applies:

- If a roof offers a suitable point for anchorage of personal fall-arrest equipment, this should be used. This applies while assembling, relocating or disassembling of the roof suspension construction.
- If the roof has a parapet of at least 10cm in height, a completely built up roofbeam with counterweight and with wheels in braked position may be used as point of anchorage for fall-arrest equipment. Use there for the quickpin in the shock absorber arm.
 - This applies for entering the suspension- and safetyrope on a roofbeam that is already in position.
- In all other cases a different way of fall-protection has to be arranged, e.g. by edgeprotection or a mobile point of achorage.

VI.6.2. Assembly

NOTE: The roof beam may only be assembled after checking and approval of the load carrying capacity of the roof construction; see also VI.1.2.

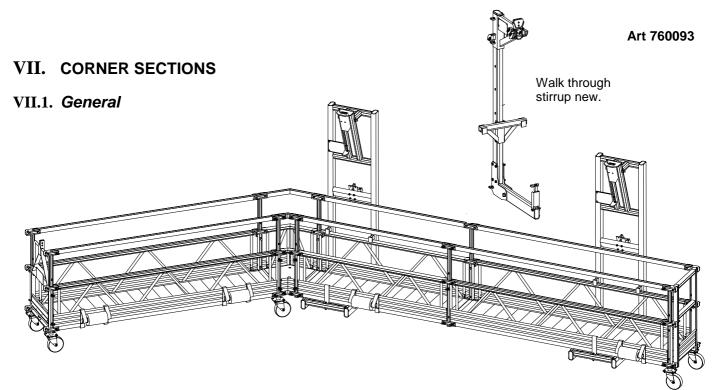
NOTE: Only undamaged and original parts may be used.

- Build up the roofbeam in a safe way, protected from the risk of falling, see VI.6.1; Safe working on roofs.
- Determine the outreach and supportdistance and determine the required number of counterweights; see VI.1.3
- Position the main parts of the roofbeam and secure with quick-pins. See also VI.2 / VI.3 / VI.4 / VI.5
 - mount front support stand with outer beam
 - o mount eventual stanchion
 - o insert front beam and inner beam
 - o mount rear support stand and outer beam
 - o connect these two pieces
 - mount eventual braces
 - o mount shock absorber arm and counterweight bracket
 - o mount eventual chain tensioner
- Bring the roofbeam in the desired position and lock the wheelbrakes. The front and rear support's wheelbrakes must be locked during operation and may only be unlocked for relocation.
- Place the counter weights on the counterweight bracket on the roofbeam.

 Secure it with the enclosed bar and lock it to prevent removal by unauthorized persons.
- The wire ropes are hooked, with a hook, to the shock absorber on the rear section, and then guided around the
 wire rope pulleys in the front section of the beam.
 The wire ropes may only be attached once the counter weights have been fully installed.
- The wire ropes must hang free and may not become entangled with one another.
- Attach the strikerplate onto the safety wire rope at about 20cm below the front beam.
- Put a weight on the tailend of the safetyrope at 20cm above the ground, to pull out all slack of the safety wirerope.
- After making sure that all roof beam parts have been separately checked for completeness and correct assembly, the roof beam is ready for use.

VI.6.3. Terminating use, relocation and disassembly

- Relocate and disassemble the Roof Beam in a safe way, protected from the risk of falling, see VI.6.1; <u>Safe working on roofs</u>.
- Before relocating the roof beam, make sure that nothing is attached to the suspensionrope or safetyrope and that the ropes can travel freely to the new position.
- Be sure to locate the roofbeams in such a way that the distance of the roofbeams corresponds with the distance of the stirrups at platform level.
- After relocating, make sure that all castor wheels are in braked position.
- At the end of use, first remove suspension- and safetyropes, before removal of counterweights or any disassembly
 of the roofbeam.
- The roofbeam shall be disassembled in the reversed order of its assembly.

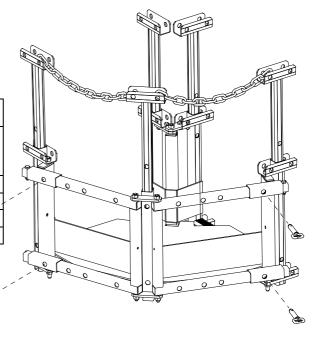


- Corner sections are applied if an articulated shape of platform is required. Use of a single corner section is allowed.
 This yields a two-legged or L-shaped platform. See chapter VII.4: "Load capacity and configuration tables" for the
 admissable configurations of MHB with corner sections. Contact your distributor or supplier if different shapes are
 desired.
- Before assembly and use read these instructions and the instructions of the Altrex modular Platform MHB carefully and completely. If in doubt contact your supplier.
- An L-shaped platform configuration must be suspended from three points. So three stirrups and three hoists are needed on the platform and three suspensionpoints are needed on roof-level.
- Altrex corner sections shall be used in combination with the Altrex modular suspended platform system MHB only.
- The angle between the adjacent sections in case of an <u>adjustable corner section</u> can be adjusted to the following angles: 20°, 30°, 45°, 51°, 60°, 72° and 90°.
- The angle between the adjacent sections in case of a <u>fixed corner section</u> depends on the type of corner section: 30°, 45°, 60° or 90°.

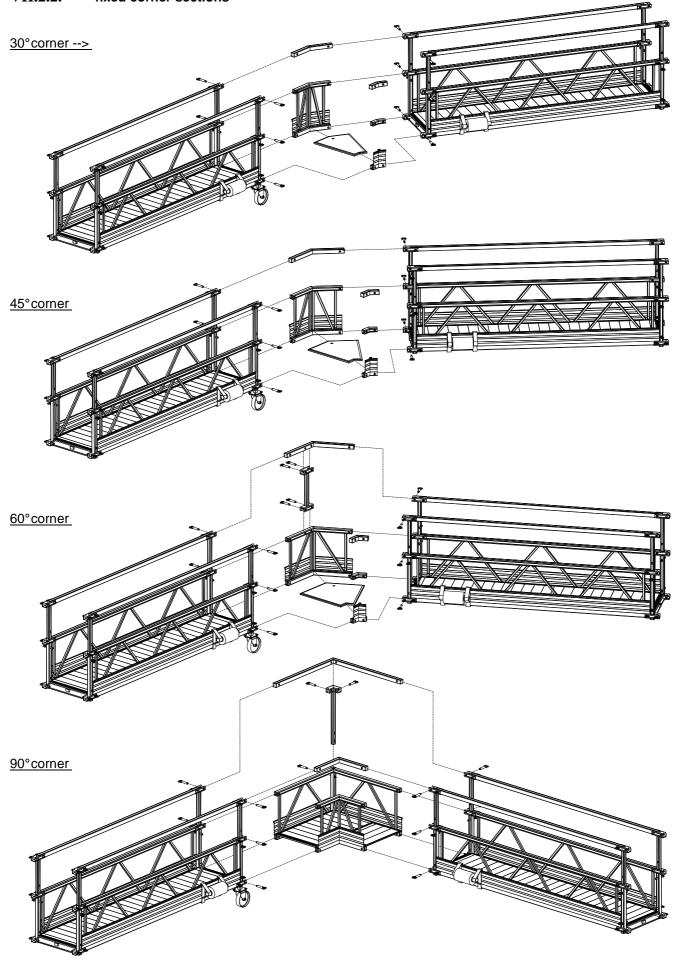
VII.2. Parts identification

VII.2.1. adjustable cornersection

Pos.	Description	Quantity	Remarks
423069	Base model	1	Including adjustment assembly chain for outher handrail
735651	Deck	1	
735652	Toeboard	1	2 parts
421513	Guardrailpost	5	&
424001	Quickpin	24	



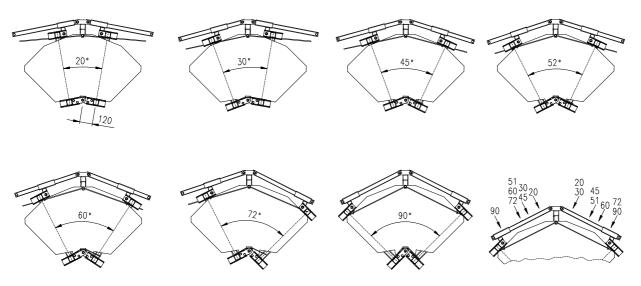
VII.2.2. fixed corner sections



DESCRIPTION OF PART	30°	45°	60°	90°
Fixed corner section complete	423065	423060	423055	423050
Corner sideframe outside	423300	423400	423600	
Corner sideframe inside	423302	423401	423602	
siderail inside	423303	423402	423603	
guardrail outside	423301	423404	423601	423902
guardrail inside	423304	423405	423604	423903
deck	423305	423403	423605	
guardrailpost corner 60°			423606	
construction corner 90°				dwg.404-2-0006
guardrailpost corner 90°				423901
deck 90° short				dwg.404-2-0001
deck 90°long				dwg.404-2-0002

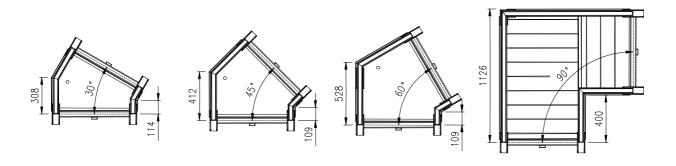
VII.3. Dimensions

VII.3.1. adjustable cornersection

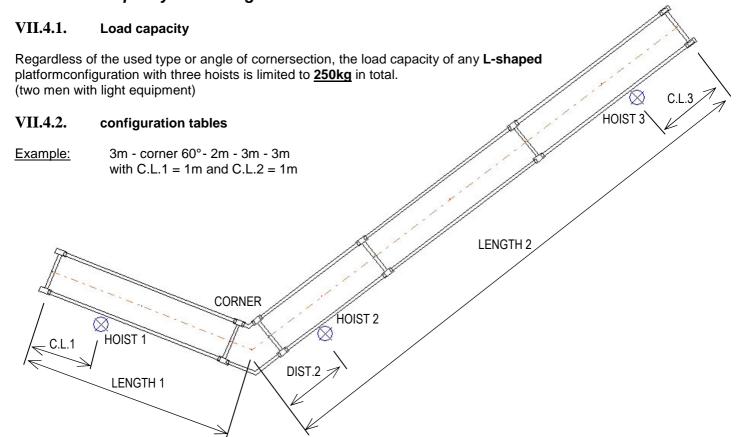


In order to create a certain angle, make sure that the pinned holes correspond with the required angle. EXAMPLE: In order to make e.g. an angle of 60°, make sure that both holes where 60 is indicated are pinned.

VII.3.2. fixed corner section



VII.4. Load capacity and configuration tables



Configuration table for the use of a single cornersection NOTE THAT ONLY THESE CONFIGURATIONS ARE APPROVED AND MAY BE USED!

LENGTH 1 (m)	C.L.1 (m)	DIST.2 (m)	LENGTH 2 (m)							
1	0	1	5	6	7	8	9	10	11	12
2	0	1	5	6	7	8	9	10	11	12
3	0;1	1	5	6	7	8	9	10	11	12
4	0; 1	1	5	6	7	\ 8	9	10	11	12
5	0; 1; 2	1	5	6	7	8	9	10	11	12
6	0; 1; 2	1	5	6	7	8	9	10	11	12
C	C.L.3 (m)		0; 1	0; 1; 2	0; 1; 2	0; 1; 2	0; 1; 2; 3	0; 1; 2; 3	0; 1; 2; 3	0; 1; 2; 3

SELECT A CONFIGURATION AS FOLLOWS:

• select a certain LENGTH 1 in the first column (e.g. 3m)

Note that: Length 1 and Length 2 concern the required length of the straight part of workplatform, adjecent to a corner section.

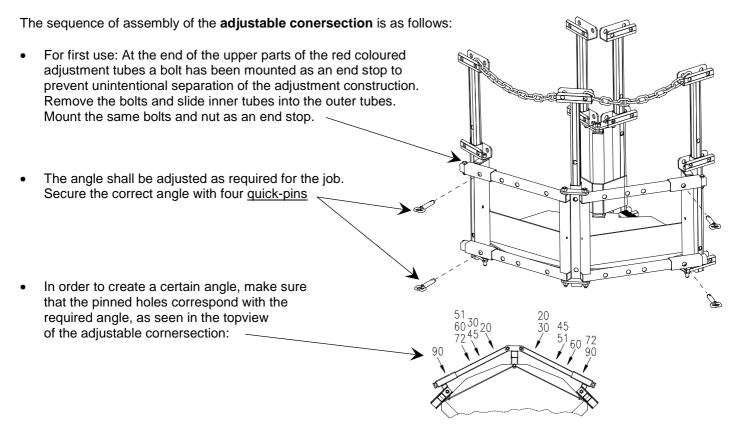
Note that: Length 1 is always the shorter leg of both

Note that: The configuration may be mirrored

- the admissable cantilever length <u>C.L.1</u> on <u>LENGTH 1</u> is found in the second column "C.L.1", (e.g. 1m) Note that if C.L. = 0, this implies an <u>Endstirrup</u>, while a C.L. of 1, 2 or 3 implies a <u>walk through stirrup</u> Note that the distance <u>DIST.2</u> form the corner till the middle stirrup must be 1m or less
- select a certain <u>LENGTH 2</u> (e.g. 8m)
- the admissable cantilever length <u>C.L.3</u> on <u>LENGTH 2</u> is found in the lowest row of the column of the chosen <u>LENGTH 2</u>. In this case either 0, 1 or 2m.

VII.5. Assembly

VII.5.1. Sequence of assembly

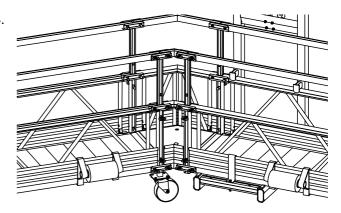


- Built up two MHB platforms. See section III for instructions about assembling MHB platforms.
- For allowed combinations of lengths, see section VII.4.4. Make sure that the decks are already mounted.
- Connect the two platform sections to the corner section.
- Assemble and secure the cornersection platformdeck, toe-boards.
- Insert the guardrail posts into the adjustable corner sections.
- Connect the guard rail chain to the guard rail posts at the outside of the corner section in such way that the chain is in tight as much as possible.
- Check whether the total assembly is complete and whether all quick-pins have been installed and secured.
- Check whether at the end of the upper parts of the adjustment tubes a bolt has been mounted as an end stop to prevent unintentional separation of the adjustment construction.

VII.5.2. Check before use

The sequence of assembly of the **fixed conersection** is as follows:

- Make sure that the chosen angle of the corner section corresponds with the angle required for the job.
- Built up two MHB platforms. See section III for instructions about assembling MHB platforms.
- For allowed combinations of lengths, see section VII.4.4.
 Make sure that the decks are already mounted.
- Connect the corner sections' parts inbetween the two platformsections. First the sideframeparts then the deck and guardrailposts with guardrail.
- Check whether the total assembly is complete and whether all quick-pins have been installed and secured.



General:

• Control boxes shall preferably be positioned on the platform at a location near the corner section, from where the operator can oversee all three hoists.

VII.5.3. Warning

The following warning label shall be attached to a corner section:

Art. nr. 735668 03-06	Bij gebruik van deze hoeksectie is de max. belasting inclusief personen 250 kg. voor de gehele configuratie. Alle andere belastingtabellen op deze hangbrug zijn niet geldig. Voor opbouw instructie zie handboek.	Bei der Benutzung dieser Ecksection beträgt die max. Tragfähigkeit einschließlich Personen 250Kg, für die kompletten Bühnenaufbau. Alle sonstigen Tragfähigkeitstabelle auf dieser Arbeitsbühne sind nicht Gültig. Siehe Betriebsanleitung der Arbeitsbühne.	altrex
	When using this cornersection the max. loadability including persons is 250Kg, for this configuration. All other loadability-tables on this configuration are not valid. Check users manual for the build up instructions.	Pendant usage de cette section angulaire réglable le charge max, inclusive des personnes est 250 kg. pour cette configuration. Tous les autres tableaux des charges admissible pour cette nacelle sont pas valide. Pour assemblage, utiliser votre manuel de notice de montage.	Altrex B.V. Postbus 30160 8003 CD Zwolle (NL) www.altrex.nl

VIII DOUBLE-DECK-MHB

VIII.1. General

VIII.1.1. Description

The MHB Double Deck provides a double level work platform. It constits of two single MHB workplatforms that are connected by ladderparts on either end. To be able to move from one to the other level, the upper platform has one platformdeck with hatch, just above the ladderpart.

The Double Deck platform can either be suspended by two end-stirrups or two walk-through stirrups that are connected to the upper MHB platform.

VIII.1.2. Use

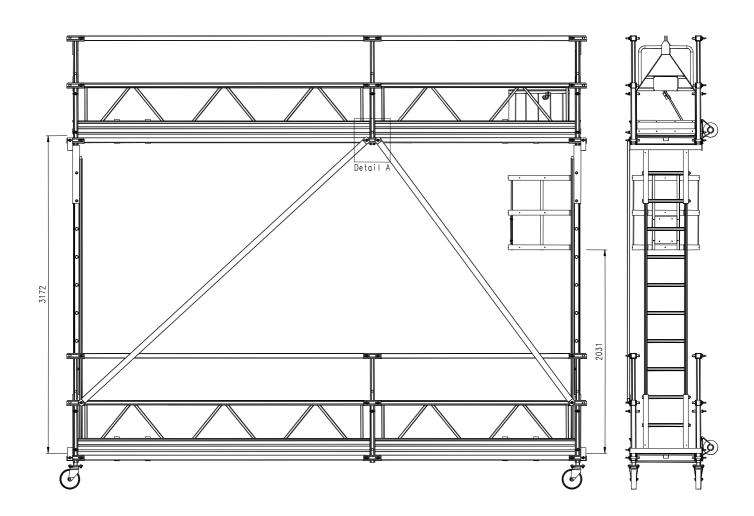
The Altrex MHB work platform is meant to be used for "medium duty" jobs (<300kg/m²) such as finishing, building, inspection and maintenance on facades and ceilings of buildings, bridges and other structures.

Only the configurations indicated at the "Load capacity and configuration tables" in chapter VIII.3 may be used

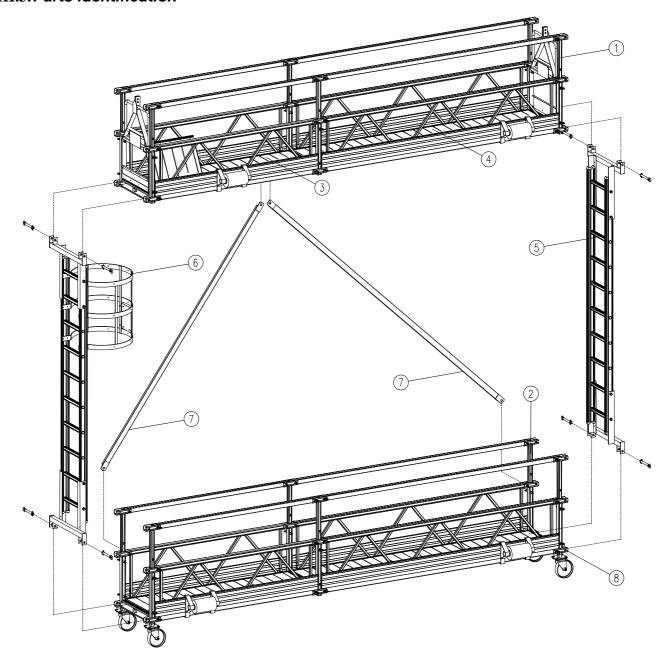
VIII.2. Dimensions

The difference in platform level has been indicated. For dimensions of MHB platform, see section III.

Example:



VIII.3. Parts identification

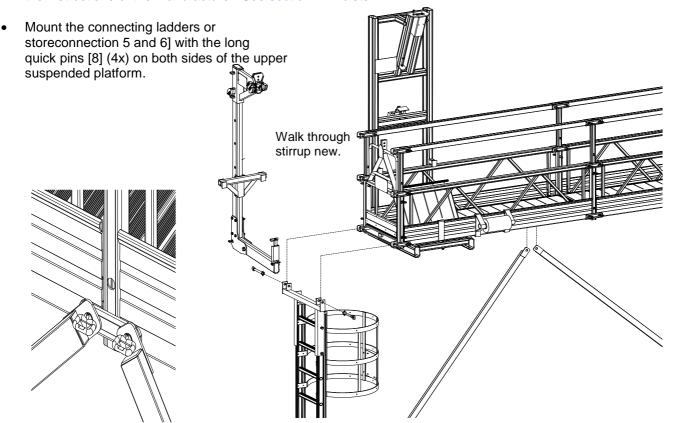


Partslist:

No.	Description	Partno.	Weight	Number
1	Suspended platform with stirrups	-		1
2	Suspended platform without stirrups	-		1
3	Aluminium floor	-		-
4	Aluminium floor with trapdoor 2m / 3m	422602 / -603		1
5	Store connection MHB	423082		1
6	Store connection MHB with cage	423083		1
(7)	diagonal brace platform 1m	423091		-
7	diagonal brace platform 2m	423092		-
7	diagonal brace platform 3m	423093		-
8	quick pin MHB long	424002		8

VIII.4. Assembly

- Build the upper suspended platform [1] according to the MHB-assembly instructions See section III. Choose a
 configuration according to the "Load and configuration tables" in chapter VIII.4. Note that a platform with hatch is
 mounted on the side of the paltform where the caged ladder will be located.
- Mount the stirrups; These can be either end stirrups or walkthrough stirrups (see section IV) and mount the hoists.
 (see section V)
- Lead the suspension ropes through the suspension points of the roof-beams and through the hoists according to the instructions of the manufacturer. See section V "Hoists".

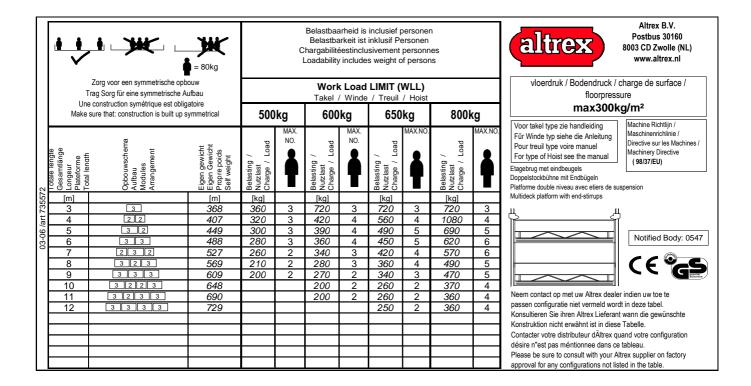


- Attach the diagonal braces [7] to the upper suspended platform, on the non-facade side, and if possible on the outer platform sections, with the quick pins of the suspended platform, see detail. Secure all quick pins
- Lift the installation until the ladder parts hang vertically.
- Built the lower suspended platform [2] and attach it with the long quick pins [8] (4x) between the two ladder parts.
- Attach the other diagonal braces' ends to the lower suspended platform, as indicated in figure.

VIII.5. Load capacity and configuration tables

VIII.5.1. MHB Double Deck with end stirrup

The column 500 kg is valid for the Titan 503
The column 600 kg is valid for the Titam 653
The column 650 kg is valid for the Astro E86-CTO
The column 800 kg is valid for the Astro E89-CTO





If you don't use a Titon or Astro hoist, be sure to use a hoist that has the same or more capacity as mentioned in the above table.

VIII.5.2. MHB Double Deck with walk through stirrup

The column 500 kg is valid for the Titan 503
The column 600 kg is valid for the Titam 653
The column 650 kg is valid for the Astro E86-CTO
The column 800 kg is valid for the Astro E89-CTO

	Zorg voor een symmetrische opbouw Trag Sorg für eine symmetrische Aufbau Une construction symétrique est obligatoire				Belastbaarheid is inclusief personen Belastbarkeit ist inklusif Personen Chargabilitéestinclusivement personnes Loadability includes weight of persons Work Load LIMIT (WLL) Takel / Winde / Treuil / Hoist								ALTREX B.V. Postbus 30160 8003 CD Zwolle (NL) www.altrex.nl
03-06 / art.735669	Totale lengte Totale lengte Gesamtlänge Longeur Plateforme Total length	Une construction symétrique e sure that the construction is The way of the way of the construction is The way of the way of the construction is The way of the way of the construction is			5000 tselpasting / Nutzlast (kg) 320 300 280 260 210 200		600 tselevine / Virginal American / Virginal		tsee		### Reserve The Property The Pro	MAX. NO. 3 4 5 6 5 5 4 4 4 4 3 3	vloerdruk / Bodendrück / charge de surface / floorpressure max. 300kg/m² Voor takel type zie handleiding Für Winde typ siehe die Anleitung Pour treuil type voire manuel For type of Hoist see the manual Etagebrug met doorloopbeugels Doppelstockbühne mit Durchlaufbügeln Platforme double niveau avec etiers de passage Multideck platform with walk-through stirrups Neem contact op met uw Altrex dealer indien uw toe te passen configuratie niet vermeld wordt in deze tabel.
													Konsultieren Sie ihren Altrex Lieferant wann die gewünschte Konstruktion nicht erwähnt ist in diese Tabelle. Contacter votre distributeur d'Altrex quand votre configuration désire n'est pas méntionnee dans ce tableau. Please be sure to consult with your Altrex supplier on factory approval for any configurations not listed in the table.



If you don't use a Titon or Astro hoist, be sure to use a hoist that has the same or more capacity as mentioned in the above table.

IX CHECKLIST TEMPORARY SUSPENDED PLATFORM SYSTEM (MHB)

MECHANIC: Point 1 t/m 34 ought to be done by every first assembly and by change of configuration be checked and sign of by a certified mechanic.

USER: Point 7 t/m 34 ought to be done before using the installation be checked and sign of by the user.

nr. CHECK TO BE MADE	YES	NO	N.R.
1 Has the assembly of the roof suspension been executed according to the assembly instructions?			
2 Has assembly of the workplatform been executed according the assembly instructions?			
3 Is the distance between walk-through-stirups at least 2/3 of the total length of the workplatform?			
4 Is an eventual cantilevered section of workplatform no more than allowed by the manufacturer?			
5 Have the hoists been mounted correctly?			
6 Is it demonstrable that the installation has been inspected?			
7 Do the distances between the roof suspensions and stirrups equal (parallel suspension ropes)?			
8 Is the space between the facade and the suspension points sufficient?			
9 Has the right number of counter weights been applied and secured?			
10 Have measures been taken to avoid a too high concentration of load?			
11 Are all wheels of the roof beams in locked position?			
12 Have eventual roof hooks been assembled correctly?			
13 Have eventual backward securities of roof hooks been assembled correctly?			
14 Are these backward securities located directly behind the roof hooks?`			
15 Does the electrical supply originate from an earthed power point?			
16 Is the used fuse at least 16 ampere?			
17 Do the used power cables have the right size diameter?			
18 Has the strain relief(s) of the power cable(s) been mounted correctly?			
19 Are the power cables free of any visible damage?			
20 Are the steel cables free of any visible damage?			
21 Have the striker plates been mounted minimal 10 cm below the talurit clamp?			
22 Have the ballastweights been mounted on the wire ropes at 20 cm above ground?			
23 Do all controlfunctions of the central control box work?			
24 Does the load bearing capacity remain below the maximum indicated capacity on the textplate?			
25 Does the top limit switches function?			
26 Has the emergency lowering function been tested on good function?			
27 Is the emergency descent wheel present?			
28 Does the fall-arrest device function?			
29 Are the required certificates present or immediately withdrawable?			
30 Is the manual present?			
31 Have precautions been taken to protect bystanders from danger?			
32 Does the windforce on the working location stay below windforce 6Beaufort (13,8m/s)?			
33 CE-execution: do overload limiter / mercury switch / slack rope safety device function?			
34 Is the connection of the stirrup to the hoist free from corrosion?			

For noted short comings you should cross "NO", so these can be taken care of. Finally the checklist should be sign of.

NOTE! The MHB should not be used if the short comings have not been resolved.